μ L) was injected through a rubber septum into the reaction solution. The subsequent reactions with sulfur and Li₂S were performed exactly as described above for method A. Addition of the latter caused the appearance of a dark green suspension. Workup and DEAE-Sephadex A-25 chromtography was also carried out as above. Thymidine **5'-O-(l,l-dithiotriphosphate)** eluted between 0.61 and 0.65 M buffer. Yield 125 A_{267} units (13%). This material was identical in all respects with that synthesized by method A.

Guanosine **5'-0** -(**1,l-Dithiotriphosphate).** 2',3'-0-Diacetylguanosine (100 μ mol, 36.7 mg) was dissolved in pyridine $(200 \mu L)$ and DMF $(800 \mu L)$, and the solution was evaporated on a dry evaporator. The residue was dried over P_2O_5 for 1 h, dissolved in a mixture of pyridine (200 μ L) and DMF (800 μ L), and reacted with **salicylphosphochloridite,** pyrophosphate, sulfur, and Li2S **as** described for compound **15** in method **B.** Purification

on DEAE-Sephadex yielded 290 A_{254} -units (22%) of guanosine **5'-O-(l,l-dithiotriphosphate). Ita** 31P NMR spectrum is virtually identical with that of thymidine $5'-O-(1,1-dithiotriphosphate)$. HPLC retention time, 7.53 min. For comparison that of R_p guanosine *5'-0-(* 1-thiotriphosphate) is 7.22 min.

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Enantioselective Synthesis of Both Enantiomers of Phosphinothricin via Asymmetric Hydrogenation of a-Acylamido Acrylates

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Both enantiomers of phosphinothricin **(l),** a naturally occuring amino acid that contains the unique methylphosphinate moiety, were prepared by asymmetric hydrogenation of α -acylamido acrylate precursors 7. L-1 and peptides containing L-1 are inhibitors of the enzyme glutamine synthetase (GS). Inhibition of GS is responsible for the antibiotical and herbicidal properties of these compounds. Synthesis of substrates **7** and parameters influencing the enantioselectivity are discussed. Substrate concentration and solvent polarity appear to have the most marked effects on enantiomeric excesses for a given catalyst system. Enantiomeric excesses reach 91% for hydrogenations with (R,R)-NORPHOS- and (S,S)-CHIRAPHOS-derived catalysts.

Introduction

L-Phosphinothricin (L-1), which constitutes the N-terminal amino acid of the antibiotic tripeptides **2l** and **32** produced by several streptomycete and actinomycete strains, exhibits strong herbicidal activity. 3

The biological activity of these compounds is based on the inhibition of glutamine synthetase (EC **6.3.1.2),** an enzyme that plays a pivotal role in the ammonia metabolism of plants⁴ and bacteria.⁵

Several syntheses of racemic 1 have been reported⁶

however $L-1^7$ is claimed to possess twice the biological activity of D,L- **1.6b-8**

L-1 has been obtained with an enantiomeric excess (ee) of 79-94% by enantioselective alkylation of chiral glycine synthons⁹ or by enzymatic resolution of racemic precursors.¹⁰

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We wish to report here a catalytic enantioselective synthesis of L-1 and its enantiomer D-1 via asymmetric hydrogenation of α -acylamido acrylate precursors that avoids the use of stoichiometric amounts of a chiral auxiliary as well as the sometimes difficult manipulation of enzyme preparations.

While the asymmetric hydrogenation of α -acylamido cinnamic acid derivatives, which leads to the formation of phenylalanines, has been extensively investigated,¹¹ only a few reports have appeared on the synthesis of aliphatic amino acids that bear a polar group in their side chain.¹²

A reason for this lack of effort may be due to the inaccessibility of the respective α -acylamido acrylic acid derivatives that are needed as substrates for the asymmetric hydrogenation reaction.

Results and Discussion

Base-catalyzed addition¹³ of ethyl methylphosphinate to ethyl acrylate **(4)** afforded 514 in 81% yield (Scheme I). Reaction of 5 with diethyl oxalate followed by saponification and decarboxylation furnished the α -keto acid 6,¹⁵ which upon acid-catalyzed condensation with acetamide provided the N-acylated dehydroamino acid 7a **as** a single stereoisomer.^{16,17} Simultaneous esterification of both acid functionalities to yield $7b^{17}$ quantitatively was accomplished by refluxing 7a with an excess of 1,1,1-trimethoxyethane.

A second approach to dehydroamino acid derivatives is outlined in Scheme 11. Cyanide-mediated reaction of aldehyde 81e with ethyl isocyanoacetate furnished **9,** which was converted into 7c in 66% yield by treatment¹⁹ with equimolar amounts of potassium tert-butoxide.

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(16) The uncatalyzed condensation of 6 with acetamide is claimed to
- yield 7a in ref 15, but data confirming either the purity or the structure of the product are not given there.
- **(17)** The mother liquors of the crystallization of (Z)-7a contained varying amounta (510%) of (E)-7a. **A** mixture of (Z)-7b and (k7-7b *can* be obtained by prolonged heating of (Z)-7b to **100** OC. The proton NMR spectra of these mixtures served **as** basis for the assignment of the stereochemistry, cf. ref 12b.
- (18) Razumov, **A. I.;** Liorber, B. G.; Pavlov, V. A.; Sokolov, M. P.; Zykova, T. V.; Salakhutdinov, R. A. *Zh. Obshch. Khim.* 1977,46, 243, Engl. 224.

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Table I. Asymmetric Hydrogenation of Dehydrophosphinothricin Derivatives 7 with Chiral Rhodium-Phosphine Catalysts^a

For reaction conditions, see Experimental Section. ^bMeOH/ H₂O 9:1; THF/MeOH 2:1. ^c Enantiomeric excess of the crude hydrochlorides la, which were >98% pure by **slP** NMR. The deviation of ee values for two consecutive hydrogenations with the same substrate/catalyst combination under identical experimental conditions was found to be **0.4%.** The accuracy of the HPLC determination²⁸ was checked to be $\pm 0.4\%$ ee with a racemic mixture of D-la and L-la. dReaction time 45 h. eSubstrate/catalyst ratio 150:1. Substrate/catalyst ratio 250:1. ⁸Crude 7a was used as substrate. ^hReaction at 50 °C. ^{*i*}Crystalline catalyst 15 was used. ^jTurnover after 22 h: 88%. $*1$ equiv of Et₃N added. ¹2 equiv of $Et₃N$ added. "Substrate solution 0.0125 M.

The assignment of *2* stereochemistry to 7a, 7b, and 7c is based on the comparison of their olefinic proton NMR chemical shift values with dehydroamino acid derivatives whose structures have been confirmed by X-ray analy $sis.^12b,20$

Enantioselective hydrogenation of the substrates 7 **was** performed with rhodium(1) complexes derived from the chiral bis(phosphines) (S,S)-DIOP **(10),2l** (R)-PROPHOS $(11),^{22}$ (R,R) -NORPHOS $(12),^{23}$ and (S,S) -CHIRAPHOS $(13).^{24}$

Catalysts were usually prepared in situ by mixing equimolar amounts of chloro-norbornadiene-rhodium

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⁽²⁰⁾ The stereochemical assignments for α -formamidoacrylic acid derivatives given in ref 19 are inconsistent with those established in ref 12b for α -acetamidoacrylic acid compounds. The stereochemical conclusions in ref 19 are drawn only on the his of proton NMR data, while **those** in ref 12b are based on X-ray analysie. Since we observed a very **strong** solvent dependence of the proton NMR **signals,** which led to an inversion of the olefinic proton NMR shift values for (E)-7b and (Z)-7b when changing the solvent from CDCl₃ to DMSO-d₈, we believe this to be a possible explanation for the contradictory assignments in ref 19.

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^{18,} 620.

dimer (14) and the respective bis(phosphine).^{12b} In the case of (R) -PROPHOS (11) also the crystalline rhodium (I) tetrafluoroborate complex 1525 was employed for the purpose of comparison.

Since the N-acylated derivatives 16^{26} of both L-1 and D-1 proved to be hygroscopic oils that were difficult to manipulate, 27 the crude hydrogenation products were converted into hydrochlorides la (Scheme 111).

The yields of the primary hydrogenation products 16 were quantitative, except in the case of substrate 7c and when tetrahydrofuran (THF)/MeOH was used as solvent (Table I, entries 1 and 10). Saponification of 16 with 6 N HC1 furnished a 90-100% yield of crude phosphinothricin hydrochloride (la), the ee of which was determined by HPLC.28

Recrystallization of la from ethanol/water gave a final yield of 75-80% and usually led to an increase of the ee value by 3-5%. Treatment of the hydrochlorides 1a with propene oxide furnished 1 in 90-96% yield.

The results of the hydrogenation experiments are compiled in Table I.

N-Formyldehydroamino acid ester 7c was hydrogenated very slowly and proved to be a poor substrate for asymmetric hydrogenation with the (S,S)-DIOP-derived catalyst (Table I, entry 1). The reason for this behavior remains unclear, but we think it can neither be attributed to the carboxylic ester function nor the N-formyl substituent, since the esterified N-acetyl substrates *7b* react at a higher rate than their carboxylic acid counterparts 7a (vide infra) and asymmetric hydrogenation of N-formyltryptophan precursors proceeds with enantioselectivities comparable to those obtained with N -acetyl subtrates.²⁹ However, hydrogenation of **dehydro(N-formy1)aminophosphonic** acid derivatives has been reported to take place very sluggish- lv .³⁰

In contrast, hydrogenation of the N-acetyl substrate 7a with catalysts derived from (S, S) -DIOP, (R) -PROPHOS, (R,R) -NORPHOS, and (S,S) -CHIRAPHOS proceeded with the same magnitude of enantioselectivity as has been observed in the hydrogenation of the corresponding N $acetami document.$ ²¹⁻²⁴

This applies only for the use of pure crystalline 7a, since the employment of crude 7a reduced the ee from 69.5% to 60% in the (S,S)-DIOP-catalyzed hydrogenation (Table I, entry 2). We attribute this to the presence of 17, which is a byproduct³¹ in the synthesis of $7a$ that even at low concentrations poisons the catalyst.

In case of (S,\overline{S}) -DIOP- and (R) -PROPHOS-catalyzed hydrogenations, enantioselectivity was markedly influenced by the solvent polarity. By using a water/methanol

mixture instead of pure methanol to create a more polar reaction medium, ee could be increased about 2% (Table I, entries **4** and 8). The adverse effect was observed when hydrogenations were performed in a THF/methanol mixture (Table **I,** entry 10).

Catalysts derived from (R,R) -NORPHOS seemed to be less sensitive to the nature of the solvent, since hydrogenations in methanol proceeded with the same ee as in water/methanol mixtures (Table I, entries 14 and 15).³²

Raising the reaction temperature to **50** "C increased the ee about 2% when (S,S)-DIOP- and (R)-PROPHOS-derived catalysts were employed (Table I, entries 5 and 9).³³

No difference in enantioselectivity could be established between hydrogenations performed with (R)-PROPHOS catalyst prepared in situ and reactions in which crystalline catalyst 15 was used (Table I, entries 6 and 7).^{34,35} In contrast to hydrogenations performed with phosphinite ligands,% the question **as** to whether the counterion of the rhodium(1) species is capable of binding coordinatively to the metal center or not seems to be of less importance.

The addition of 1 equiv of base led to a slight increase of enantioselectivity, whereas upon addition of 2 equiv of triethylamine no reaction occurred at all (Table I, entries 11 and 12). These results are in compliance with the assumption that the carboxylate anion is no longer a good substrate for the catalyst, since because of its acidity (pK_a) 1.8)37 the phosphinic acid moiety must be deprotonated first.³⁸

The most significant increase of enantioselectivity was achieved with the (R,R) -NORPHOS catalyst system when the concentration of the substrate was decreased 20-fold to 0.0125 M, which resulted in an ee of nearly 91% (Table I, entry **17).** This behavior resembles the BINAP-catalyzed hydrogenations³⁹ that appear to be very sensitive toward the concentration of the substrate.

Only one experiment was conducted with **(S,S)-CHI-**RAPHOS, a catalyst system for the production of D-amino acids. The ee of 91% compares well with the results obtained in the N -acetamidocinnamic acid series.²⁴

The hydrogenations of the esterified substrate **7b** with (R) -PROPHOS- and (R,R) -NORPHOS-derived catalysts proceeded at a higher reaction rate but with a 1-3% lower ee in comparison to the free acid derivative 7a (Table I, entries 13 and 18). Thus, as in the case of many pheny-

⁽²⁵⁾ Prepared in analogy to Schrock et al. (Schrock, R. R.; Osborn, J. A. *J. Am. Chem.* **SOC. 1971,93, 3089).**

⁽²⁶⁾ No efforta were made to determine the stereochemistry of the chiral phosphorus centers in **16b** and **16c.** Since starting materials **7b** and **7c** are racemic, we assume the phosphorus in **16b** and **16c to** be phosphorus compounds, see: Hall, C. R.; Inch, T. D. *Phosphorus Sulfur* **1979, 7, 171.** We thank a referee for bringing this reference **to** our attention.

⁽²⁷⁾ N-Acetyl-Ll(~16a) *can* **be** obtained **as** a solid compound, mp **145** °C, after multistep ion-exchange chromatography: Imai, S.; Seto, H.; Sasaki, T.; Tsuruoka, T.; Ogawa, H.; Satoh, A.; Inouye, S.; Niida, T.; Otake, N. J., 2018. (28) Lam, S.; Malikin, G. J. Chromatogr. 1986, 368, 413.
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⁽³⁵⁾ An increase of catalytic activity but not of *ee* is observed in mme canes: (a) Sinou, D.; Kagan, H. B. *J.* Organomet. Chem. **1976,114,325.**

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(37) Ogawa, Y.; Tsuruoka, T.; Inouye, S.; Niida, T. Sci. Rep. Meiji
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⁽³⁸⁾ Similar effects have been observed in the asymmetric hydrogenations of methylsuccinic acid precursors, cf. ref 33a.
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lalanine precursors, the free carboxylic acid function seems to be crucial for achieving a high ee and a higher reaction rate is not necessarily related to a higher enantioselectiv $ity.35a.40$

Summary

Both enantiomers of phosphinothricin **(1)** have been prepared in **75-8090** yield **by** asymmetric hydrogenation of dehydroamino acid precursors **7** with chiral rhodium(1) catalysts. The enantioselectivity of the reaction is most significantly influenced by the solvent polarity of the reaction medium and the concentration of the substrate. Highest enrichment of **L-1** was achieved with the *(R,R)-* NORPHOS catalyst system (90.8% ee), while the (S,S)- CHIRAPHOS-derived catalyst afforded **D-1** with an ee of 91%.

Experimental Section

General. Melting points are not corrected. Concentrations for specific rotations are **81100** mL. Preparative liquid chromatography (PLC) was performed with Merck Lichrosorb columns $(25 \times 310 \text{ mm})$. Enantiomeric excess (ee) was determined by analytical high-performance liquid chromatography (HPLC), after derivatization with o-phthaldialdehyde and N -acetyl-L-cysteine, 26 on a RP 18 column (Hypersil ODS, Shandon).

Ethyl **3-(Ethoxymethy1phosphinyl)propionate** *(5).* To a stirred mixture of 216.20 g (2.10 mol) of ethyl methylphosphinate⁴¹ and a few drops of phenolphthalein was added under argon at **40** "C, **202.20** g **(2.00** mol) of ethyl acrylate. During the addition of ethyl acrylate *a* 5% solution of sodium ethoxide in ethanol was added to the reaction mixture from a second dropping funnel to ensure that the reaction mixture always remained alkaline. Consumption of sodium ethoxide solution totaled **25** mL. After the addition, the reaction mixture was stirred for **2** h at **65** "C and **24** h at room temperature. Distillation through a 10-cm Vigreux column yielded **338.9** g **(81.4%)** of 5 **as** a colorless liquid bp ⁹7 ^o C (0.7 Pa); $n_D^{30} = 1.4430$ [lit.¹⁴ bp 92-93 ^o C (0.5 Pa); n_D^{20} $COOCH_2CH_3$), 3.89 (quintet, 2, $J = 7.3$ Hz, $POCH_2CH_3$), 2.60-2.23 (m, **2,** PCH2CHzCOO), **2.10-1.68** (m, **2,** PCH&HZCOO), **1.32** (d, **3,** $J = 14.1$ **Hz, PCH₃**), **1.15 (t, 3,** $J = 7.3$ **Hz, COOCH**₂CH₃), **1.10 1.10** $(t, 3, J = 7.3 \text{ Hz}, \text{POCH}_2\text{CH}_3)$; ³¹P NMR (121 MHz, DMSO- d_6) **6** *52856.* $= 1.4470$; ¹H NMR (100 MHz, CDCl₃) δ 4.00 (q, 2, J = 7.3 Hz,

4-(Hydroxymethylphosphinyl)-2-oxobutanoic Acid **(6).** To a stirred suspension of **11.50** g (0.50 mol) of sodiqm in toluene (prepared with a turbo stirrer at **95** "C) was added under argon at 50 "C **25.00** g **(0.54** mol) of dry ethanol. After being refluxed for **1** h, the reaction mixture was cooled to *-50* "C. To this sodium ethoxide suspension were added a mixture of **80.00** g (0.55 mol) of diethyl oxalate and **104.10** g (0.50 mol) of 5 at such a rate that the reaction temperature remained below -30 °C. After addition was complete **(2** h), the reaction mixture was warmed to room temperature and stirred for **18** h. The solution was extracted with water **(3 X 250** mL), and the combined water phases were washed with dichloromethane **(100** mL) and diethyl ether **(100** mL). The organic phases were discarded. The water phase was acidified to pH **4-5** by addition of concentrated HC1, warmed to **70** "C, and saturated with HCl gas. After being stirred at **70** "C for **16** h, the mixture **was** concentrated in vacuo and the remaining syrup was dissolved in acetone and filtered. The filtrate was concentrated to haif of its volume and methyl isobutyl ketone was added to the stirred solution until it became turbid and crystallization was completed by stirring the Suspension for **2 days** to afford **42.40** g of **6 aa** a white solid, mp **105** OC [lit.16 mp **105-107** "C]. From the mother liquors a second crop of 8.00 g, mp 104-106 °C, could be obtained to render a combined yield of **50.4** g *(56%):* 'H NMR $(100 MHz, DMSO-d_6)$ keto form δ 10.3 (s, br, $\ddot{O}H$), 3.21-2.82 (m, $2, \text{PCH}_2\text{CH}_2\text{CO}$), $2.00-1.60$ (m, $2, \text{PCH}_2\text{CH}_2\text{CO}$), 1.33 (d, $3, J =$ **14.1** Hz, PCH3); enol form **6 10.3** *(8,* br, **OH), 6.52** (dt, **1,** J = **8,** keto form 6 **195.173, 195.022, 162.587, 162.577, 32.076, 32.063, 24.358,23.310,15.624,15.366,** enol form **165,651,165.620, 144.386,** 144.255, 103.508, 103.404, 29.257, 28.252, 15.366, 14.337; ³¹P NMR **(121** MHz, DMSO-de) keto form 6 **48.082,** enol form **6 45.942.** 7.3 Hz, PCH₂CH=C), 2.54 (dd, $2, J = 18.7, 8$ Hz, PCH₂CH=), **1.27** (d, **3,** J ⁼**14.1** Hz, PCH3); lac NMR (90 MHz, DMSO-de)

Acid ((2)-7a). A suspension of **18.00 g (0.10** mol) of **6** and **11-80** g **(0.20** mol) of acetamide in **50** mL of acetic acid was stirred at room temperature for **4** h. After the addition of **100** mL of **dry** toluene and 0.5 g **(0.003** mol) of p-toluenesulfonic acid, the vigorously stirred heterogeneous mixture was heated under argon at reflux for 5 h while the water formed **was** separated by means of a Dean-Stark trap. To the hot reaction mixture was added, acetic acid until it became homogeneous. Upon cooling **13.10** g **(59%)** of (Z)-7a separated **as** a white solid mp **186-189** OC; 'H (Z)-2-Acetamido-4-(hydroxymethylphosphinyl)but-2-enoic NMR (300 MHz, D_2O) δ 6.84 (dt, 1, J = 6.6, 8.1 Hz, PCH₂CH=C), **2.85 (dd, J** = **18.9, 8.1 Hz, PCH₂CH-), 2.15 (s, 3, NHCOCHs)**, **1.52** (d, **3,** J = **14.f** Hz, PCH3); **'aC NMR (75** *MHZ,* DzO) **6 176.478, 34.142, 32.992, 24.386, 17.274, 16.027;** 31P NMR **(121** MHz, DgO) **176.458, 169.148, 169.110, 133.691, 133.584, 131.690, 131,525,** δ 50.188. Anal. Calcd for C₇H₁₂NO₅P: C, 38.02; H, 5.47; N, 6.33; P, **14.01.** Found: C, **38.4;** H, 5.5; N, **6.2;** P, **13.9.**

In runs where water was not separated efficiently (low temperature, incomplete reflux) reasonable **amounts** of byproduct 17 could be isolated by taking up the mother liquor in isobutyl alcohol from which 17 separated as a white solid: mp **188-190 2.54-2.20** (m, **2,** PCHzCHzC(NHCOCH&2), **1.84 (s,6,** NHCOCHS), 1.58-1.20 $(m, 2, \text{PCH}_2\text{CH}_2\text{C}(\text{NHCOCH}_3))^2$, 1.25 $(d, 3, J = 14.1)$ **68.953,68.711, 26.933, 25.750, 24.577, 22.541, 15.532, 14.285;** 31P NMR **(121** MHz, DMSO-de) *6* **46.503.** Anal. Calcd for N, **10.0.** $^{\circ}$ C; ¹H NMR (100 MHz, DMSO-d₆) δ 8.27 (s, 2, NHCOCH₃), Hz, PCH,); I3C NMR **(75** MHz, DMSO-&) **6 170.520, 168.178,** C&I,,NzOzP: C, **38.57;** H, **6.12;** N, **10.00.** Found C, **38.5;** H, **6.0;**

Methyl **(Z)-2-Acetamido-4-(methoxymethylphosphnyl)** but-2-enoate $((Z)$ -7b). A suspension of 4.90 g (0.022 mol) of (Z)-7a in a mixture of **25** mL of acetic acid and 50 mL of **1,lJ**trimethoxyethane was heated at reflux for 5 min. The resulting clear solution was concentrated in vacuo **(0.1** Pa, temperature < 75 "C) to yield (Z)-7b as a viscous colorless oil **(5.50** g, **loo%),** which **was** used for hydrogenation without further purification. **An** analytical sample **was** prepared by Kugelrohr distillation: bp **212-215 °C** (0.1 **Pa)**; ¹H NMR (100 MHz, CDCl₃) δ 8.40 (s, br, **1,** NH), **6.44** *(9,* **1,** J ⁼**8** Hz, PCHzCH=), **3.79** *(8,* **3,** COOCH,), $PCH_2CH = 2.13$ (s, 3, NHCOCH₃), 1.53 (d, 3, J = 14.1 Hz, PCH_3); **132.035, 132.012, 131.963,55.809, 54.883, 54.792,31.988,30.821,** $Calcd$ for $C_9H_{16}NO_5P$: *C*, 43.37; *H*, 6.47; *N*, 5.62; *P*, 12.43. *Found*: **C, 43.0;** H, **6.5;** N, **5.6;** P, **11.8. 3.74** (d, **3,** J **10.5** Hz, POCHS), **2.77** (dd, **2, J** = **18, 8** Hz, ¹³C NMR (75 MHz, D₂O) δ 176.542, 168.070, 168.031, 132.117, **24.424, 15.106, 13.857;** 31P NMR **(121** MHz, DzO) **6 59.318.** Anal.

Heating a sample of crude (Z) -7b to 100 °C for 3 h produced an 88:12 mixture of (Z)-7b and (E)-7b. (E)-7b: ¹H NMR (100 MHz, CDCl₃) δ 8.04 (s, br, 1, NH), 6.80 (q, 1, $J = 8$ Hz, (d, $3, J = 14.1$ Hz, PCH₃). In DMSO- d_6 the resonances of the olefinic protons (PCH₂CH=) in the ¹H NMR spectrum (100 MHz) appear in an inverse order: (Z)-7b δ 6.22 (q, 1, $J = 8$ Hz); (E)-7b δ 5.76 (q, 1, $J = 8$ Hz). $PCH_2CH = 0$, 3.83 (s, 3, COOCH₃), 3.71 (d, 3, $J = 10.5$ Hz, POCH₃), 3.20 (dd, 2 , $J = 18$, 8 Hz, $PCH_2CH = 120$, 2.08 (s, 3 , NHCOCH₃), 1.50

4-(Ethoxycarbonyl)-5-[**(ethoxymethylphosphiny1)** methyl]-2-oxazolin **(9).** A solution of **13.37** g **(0.089** mol) of **2-(ethoxymethylphosphiny1)acetaldehyde** in **30** mL of dry ethanol was added under nitrogen to a solution of **9.76** g (0.086 mol) of ethyl isocyanoacetate and **0.5** g **(0.010** mol) of sodium cyanide in **100** mL of dry ethanol at a rate such that the reaction temperature remained below **25 OC.** The solution was stirred for **90** h at room temperature. The solvent was distilled off in vacuo and the residue taken up in CCl4 and filtered over a short path of silica gel. Evaporation of the filtrate afforded **18.15** g **(79.5%)** of **9 as** a yellow oil: **'H** NMR *(60* MHz, CDCIS) 6 **6.87 (a,** br, **1,** OHC=N), 5.30-4.65 (m, 1, PCH₂CHOCHN=), 4.50 (m, 1, CHOCHNCH₂COOCH₂CH₂), 4.16 (q, 2, *J* = 7 Hz, COOCH₂CH₂), 4.00 (quintet, $2, J = 7$ Hz , $POCH_2CH_3$), $2.45-1.85$ (m, $2, PCH_2CH$),

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1.25 $(t, 3, J = 7$ Hz, POCH₂CH₃). Anal. Calcd for C₁₀H₁₈NO₅P: C, **45.63;** H, **6.89;** N, **5.32.** Found: C, **45.6;** H, **7.0;** N, **5.3. 1.48 (d, 3,** $J = 14.1$ **Hz, PCH₃), 1.29 (t, 3,** $J = 7$ **Hz, COOCH₂CH₃),**

Ethyl **(Z)-2-Formamido-4-(ethoxymethylphosphinyl)** but-2-enoate ((2)-7c). A solution of **4.83** g **(0.018** mol) of **9** in 10 mL of THF was added under argon at -70 °C to a suspension of **2.26** g **(0.020** mol) of potassium tert-butoxide. After being stirred for **30** min, the reaction mixture was warmed to room temperature. The solvent was evaporated and the residue dissolved in **20** mL of water containing **1.25** g **(0.020** mol) of acetic acid. The mixture was stirred for **30** min and then extracted with $CH₂Cl₂$ (4 \times 50 mL). The combined organic extracts were dried over Na_2SO_4 and filtered over a short path of silica gel. Evaporation of the filtrate afforded a brown oil, which was purified by PLC (CH2C12/CH30H/EtOAc **6:l:l)** to yield **3.20** g **(66%)** of (Z)-7c **as** a pale yellow oil: 'H NMR **(60** MHz, CDC13) **6 8.83** (s, br, 1, NHCHO), 8.20 (s, 1, NHCHO), 6.55 (q, 1, $J = 8$ Hz, PCH₂CH=), 4.22 (q, 2, $J = 7$ Hz, COOCH₂CH₃), 4.05 (quintet, $2, J = 7$ Hz, POCH₂CH₃), 2.78 (dd, 2, $J = 18$, 8 Hz, PCH₂CH=), **1.53 (d, 3,** $J = 14.1$ **Hz, PCH₃), 1.36 (t, 3,** $J = 7$ **Hz, COOCH₂CH₃),** 1.34 **(t, s,** $J = 7$ **Hz, POCH**₂CH₃); ¹³C NMR **(25 MHz, CDCl₃)** δ **163.368, 163.256, 159.697, 129.378, 128.888, 124.804, 124.456, 61.646,61.068,60.804,32.703,29.201,16.648,16.413,16.062,14.106,** 12.302. Anal. Calcd for C₁₀H₁₈NO₅P: C, 45.63; H, 6.89; N, 5.32; P, **11.77.** Found C, **45.3;** H, **7.1;** N, **5.3;** P, **11.4.**

(Norbornadiene)[*(R)-(* **+)-1,2-bis(diphenylphosphino)** propanelrhodium Tetrafluoroborate (15). Silver tetrafluoroborate **(77.87** mg, **0.4** mmol) and **92.20** mg **(0.2** mmol) of **chloro-norbornadiene-rhodium** dimer (14) were dissolved under argon in **10** mL of degassed acetone. After stirring for **2** h at room temperature, the precipitated AgCl was filtered off and washed with **4** mL of acetone. To the orange filtrate was added under argon **166.7** mg **(0.4** mmol) of **(R)-(+)-1,2-bis(diphenyl**phosphin0)propane (11). The mixture was stirred for **30** min at room temperature, concentrated to half of its volume, and treated with **15** mL of ether whereupon **270.5** mg **(97.4%)** of 15 precipitated as an orange solid. This product was used for hydrogenations without further purification: ¹H NMR (80 MHz, DMSO- d_8) **⁶4.11** *(8,* **2), 3.93** *(8,* **1)** [lit.% **6 4.02** *(8,* **21, 3.96** *(8,* l)].

General Procedure for Asymmetric Hydrogenations. Hydrogenations were carried out in a glass autoclave with **0.125-0.25** M solutions of the substrates at ambient temperature or 50 OC and an initial hydrogen pressure of **0.25-0.30** MPa. Concentrations of the substrate solutions were chosen so that the reaction mixture remained homogeneous during the entire hydrogenation. The substrate/catalyst ratio was **3Mk1** or **as** specified in Table I. In most cases hydrogenations were complete after **45** min **as** indicated by the hydrogen uptake, but the reaction vessel was kept pressurized for **22** h to establish identical conditions for every run. Turnovers of individual runs can be easily estimated from the 'H NMR spectra of the reaction mixtures. Catalysts were removed from the reaction mixtures by stirring in the presence of an ion exchange resin $(H⁺$ form). Before every experiment the glass surface on the reaction vessel was rinsed with a **2.5%** solution of HF in THF to avoid any contamination with catalysts from foregoing experiments. The following procedures are representative.

~-2-Acetamido-4-(**hydroxymethylphosphinyl)butanoic** Acid ($L-16a$). A catalyst solution prepared by stirring under argon a mixture of **7.9** mg **(0.017** mmol) of **chloro-norbornadiene-rho**dium dimer (14) and 15.3 mg (0.037 mmol) of (R) -(+)-1,2-bis-**(dipheny1phosphino)propane** (11) in *5* mL of methanol at room temperature for **15** min was added under argon to a solution of **2.21** g **(10** mmol) of (Z)-7a in **65** mL of methanol. The reaction vessel was evacuated and flushed with argon. This measure was repeated twice; then the autoclave was evacuated and pressurized with H2 **(0.30** MPa). After **22** h the Hz preasure was released, and the reaction mixture was treated with **300** mg of ion exchange resin (H+ form) and stirred for **3** h. After filering off the ion exchange resin, the filtrate was concentrated in vacuo to yield 2.20 g (98.7%) of L-16a as a colorless, glasslike substance: $\left[\alpha \right]_{\text{D}}{}^{22}$ for optically pure material]; ¹H NMR (100 MHz, D_2O) δ 4.43 (m, l,CHNHCOCH&, **2.36-1.64** (m,4,PCH2CH2CHCOOH), **2.04** *(8,* $= +5.74$ ° (c = 1.00, H₂O) [lit.²⁷ [α]_D²⁸ = +8.5° (c = 1.00, H₂O) **3, NHCOCH,), 1.52** (d, **3, J 14.1** Hz, PCH,); **'9C** NMR **(75** MHz, D90) **6 177.104, 176.732, 55.683, 55.542, 29.053, 27.820, 26.125,**

26.100, 24.378, 16.823, 15.605; ³¹P NMR (121 MHz, D₂O) *δ* **55.925.** Anal. Calcd for C₇H₁₄NO_bP: C, 37.67; H, 6.32; N, 6.28; P, 13.88. Found: C, **37.8;** H, **6.5; N, 6.1;** P, **13.6.**

Methyl **~-2-Acetamido-4-(methoxymethylphosphinyl)** butanoate (L-16b). (Z)-7b **(3.89** g, **15.6** mmol) furnished after hydrogenation with a (R,R)-NORPHOS-derived catalyst **3.90** g (99.5%) of L-16b as a colorless, viscous oil: ¹H NMR (100 MHz, CDCl₃) δ 7.10 (br, 1, NHCOCH₃), 4.62 (m, 1 CHNHCOCH₃), 3.76 $(8, 3, \text{COOCH}_3), 3.70 \ (d, 3, J = 11 \text{ Hz}, \text{POCH}_3), 2.28-1.60 \ (m, 4,$ **55.656,55.435,54.498,54.413,27.300,26.055,25.925,25.866,24.419,** PCH_2CH_2CHCOO , 2.04 **(s, 3, NHCOCH₃)**, 1.48 **(d, 3, J** = 14.1 Hz, PCH3); 13C NMR **(75** MHz, DzO) **6 176.775,175.800,55.766, 14.577, 13.361;** 31P NMR **(121** MHz, D90) **6 64.322, 64.287;**

According to the 'H NMR spectrum, this product contained 0.5 mol of H_2O , which could not be removed even after extended drying (14 days) over P_2O_5 . Anal. Calcd for $C_9H_{18}NO_5P-0.5H_2O$: C, **41.54;** H, **7.36;** N, **5.38;** P, **11.90.** Found: C, **41.2;** H, **7.0;** N, **5.3;** P, **12.3.**

Ethyl L-2-Formamido-4-(ethoxymethylphosphinyl)butanoate (L-16c). (Z)-7c **(2.10** g, **8** mmol) afforded after hydrogenation with a (S,S)-DIOP-derived catalyst and filtration over silica gel **1.80** g **(84.9%)** of L-16c **as** a brownish oil: 'H NMR *(60* MHz, CDCl,) **6 8.20** (s, **1,** NHCHO), **7.57** (d, br, **1,** NHCHO), **4.66** $(m, 1, CH(NHCHO)COO)$, 4.16 (q, 2, $J = 7$ Hz, COOCH₂CH₃), **4.00** (quintet, 2, $J = 7$ Hz, $\angle POCH_2CH_3$), 2.50-1.60 (m, 4, PCH_2CH_2CH , 1.45 (d, 3, $J = 14.1$ Hz, PCH_3), 1.28 (t, 3, $J = 7$ Hz , COOCH₂CH₃), 1.24 (t, 3, J = 7 Hz, POCH₂CH₃)

L-Phosphinothricin Hydrochloride (L-1a). L-16b (2.67 g, **10.6** mmol) was dissolved in **100** mL of **6** N HCl and boiled at reflux for **15** h. Norite **(0.3** g) was added, and the refluxing was continued for 30 min. The reaction mixture was filtered and the filtrate concentrated in vacuo to yield **2.30** g (99.5%) of crude L-la as a white solid: mp $189-190$ °C; $[\alpha]_D^{18} = +18.53$ ° $(c = 1.4, 1 \text{ N})$ HCl); ee **84.4%** (Table I, entry **18).**

Recrystallization of **1.70** g of crude material from ethanol/H20 afforded 1.30 g (76.5%) of pure L-1a: mp 194-196 °C; $\left[\alpha\right]_{\text{D}}^{22}$ = $+21.4^\circ$ (c = 2.02, 1 N HCl); ee 89.2%; ¹H NMR (100 MHz, D₂O) δ 4.13 (t 1, $J = 5.5$ Hz, CH(NH₂)COOH), 2.43-1.68 (m, 4, **16.980,15.756;** 31P NMR **(121** MHz, D20) **6 54.070.** Anal. Calcd for CsHl3C1NO4P: C, **27.60;** H, **6.02;** N, **6.44;** P, **14.24.** Found: C, **27.6; H, 6.0;** N, **6.4;** P, **14.3.** PCH_2CH_2CH , 1.47 (d, 3, $J = 14.1$ Hz , PCH_3); ¹³C NMR (75 MHz, **DzO)** *6* **173.674, 55.701, 55.479, 28.579, 27.269, 25.460, 25.430,**

L-Phosphinothricin **(L-I).** L-la (0.50 g, **2.3** mmol) was dissolved in boiling ethanol containing a few drops of water. After the clear solution was cooled to 35 °C , 0.50 g (8.6 mmol) of propene oxide was added, whereupon the solution became turbid. Crystallization was completed by standing overnight to yield 0.40 $[$ lit.³⁷ mp 214 °C; $[\alpha]_D^2 = +17$ ° (c = 1.00, H₂O) for optically pure material]; ee **90.4%;** 'H NMR **(100** MHz, D20) **6 3.97** (t, **1, J** = **5.5** Hz, CH(NH,)COOH), **2.35-1.50** (m, **4,** PCHzCH2), **1.37** (d, **3,** 5.5 Hz, CH(NH₂)COOH), 2.35-1.50 (m, 4, PCH₂CH₂), 1.37 (d, 3, $J = 14.1$ Hz, PCH₃). Anal. Calcd for C₅H₁₂NO₄P: C, 33.15; H, **6.68;** N, **7.73.** Found C, **33.1;** H, **6.8;** N, **7.7.** $g (96\%)$ of L-1: mp 206-210 °C; $\left[\alpha\right]_D^{23} = +14.9^\circ$ $\left(c = 1.00, \text{H}_2\text{O}\right)$

~-2-Acetamido-4-(hydroxymet hylphosphiny1)butanoic Acid ($D-16a$). Following the procedure for the synthesis of $L-16a$, **2.21** g **(10** mmol) of (Z)-7a furnished after hydrogenation with a (S,S)-CHIRAPHOS-derived catalyst 2.23 g (100%) of D-16a as a colorless, glasslike substance: $[a]_D^{22} = -3.66^{\circ}$ $(c = 1.01, H_2O);$ 'H NMR **(100** MHz, D20) **6 4.43** (m, **1,** CHNHCOCH3), **2.37-1.65** (m, **4,** PCH2CHzCHCOOH), **2.07 (s,3,** NHCOCH3), **1.50** (d, 3, **J** $= 14.1$ Hz, PCH₃).

D-Phosphinothricin Hydrochloride (D-1a). D-16a (2.23 g, **10** mmol) was dissolved in **100 mL** of **6** N HC1 and boiled at **reflux** for **15** h. Norite **(0.3** g) was added and the refluxing continued for **60** min. The reaction mixture was filtered and the filtrate concentrated in vacuo to yield **2.13 g (99.3%)** of crude D-la **as** a white solid: mp $190-192$ °C; $[\alpha]_D^{19} = -20.00$ ° $(c = 1.41, 1 \text{ N})$ HCl); **ee 91%** (Table **I,** entry **19);** 'H NMR **(100** MHz, DzO) **6 4.18** (t, **1,** J ⁼**5.5** Hz, CH(NH,,)COOH), **2.44-1.72** (m, **4,** PCH2CHzCH), 1.53 **(d, 3,** $J = 14.1$ **Hz, PCH₃).**

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104361-75-3; 4, 140-88-5; 5, 15090-27-4; 6, 79778-02-2; Z-7a, 112066-74-7; ~-16a, 125280-42-4; ~-16a, 131232-92-3; ~-16b, 131131-80-1; 8, 63135-95-5; 9, 131131-76-5; 10, 37002-48-5; 11,

Registry No, L-1, 35597-44-5; L-la, 73777-49-8; D-la, 67884-32-6; 12, 71042-54-1; 13, 64896-28-2; 14, 12257-42-0; 15, 131131-81-2; L-16c, 131131-82-3; 17, 131131-77-6; MePH(O)OEt, 16391-07-4; CNCH₂COOEt, 2999-46-4; AcNH₂, 60-35-5.

Analogues of the Cyclic Hydroxamic Acid 2,4-Dihydroxy-7-methoxy-2H-1,4-benzoxazin-3-one: Decomposition to Benzoxazolinones and Reaction with @-Mercaptoethanol

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Analogues of the aglucones of naturally occurring cyclic hydroxamic acids $(2,4$ -dihydroxy-1,4-benzoxazin-3-ones) from Gramineae (Poaceae) have been synthesized by the reductive cyclization of the ring-substituted methyl α -(o-nitrophenoxy)- α -methoxyacetates, followed by demethylation of the C-2 methoxy group with BBr₃ or BCl₃ to reveal the 2-hydroxy group. A structure-activity series was produced by varying the substituent at **C-7** on the aromatic ring $[R = \text{MeO}(1), t-\text{Bu}(6), \text{Me}(7), \text{H}(8), \text{Cl}(9), \text{F}(10), \text{CO}_2\text{Me}(11a)].$ The pK, values for the hydroxamic acid and the phenol moieties were determined for each member of the **C-7** series. They correlated well with σ in a linear free energy relationship **(LFER)** yielding values of $\rho = 0.71$ (with σ_p) for pK_{a1} (the hydroxamic acid) and $\rho = 1.6$ (with σ_{m}) for pK_{a2} (the phenol). A LFER also existed between the rate constants for the unimolecular decomposition of these hydroxamic acids to benzoxazolinones and σ^+ ($\rho = -1.1$). The rates of hydroxamic acid reduction to lactams by β -mercaptoethanol were also investigated. It was found that only compounds with electron-rich aromatic rings and specifically an oxa functionality para to the hydroxamic acid nitrogen atom (compounds **1** and **3-5)** had measurable rates of reduction. 'H **NMR** spectra recorded during this reaction in DzO buffers (pD **9),** however, showed that compounds **1,2,6-9** (the only ones investigated) formed a hemithioacetal at **C-2** even though only **1** has a measurable rate of reduction by the same thiol. The remarkable rate enhancement provided by **an** oxa functionality suggests that reduction occurs by direct attack of thiolate on the hydroxamic nitrogen of a resonance-stabilized ion pair.

Over 400 species of insects are now **known** to be resistant to insecticides.^{1,2} Because of the problems of resistance and environmental contamination, most researchers in the area of crop protection agree on the urgency of developing new pest management strategies that reduce our dependence on pesticides. One such important area of research is the development of plant varieties resistant to pest attack. $2,3$ A plant may be resistant to attack for a number of reasons, including morphological characteristics such **as** shape, toughness of tissues, presence of trichomes (leaf hairs), or silica.⁴ Much recent research⁵⁻¹³ demonstrates that the presence of secondary chemicals **has** an important role in protecting the plant against pest attack.

Cyclic hydroxamic acids with the 1,4-benzoxazin-3-one skeleton are secondary metabolites found in several grasses (Gramineae) of which maize (corn), wheat, and rye are important crop plants. These hydroxamic acids exhibit a wide variety of biological activities and have recently **been** reviewed.14 The most abundant hydroxamic acid in maize is **2,4-dihydroxy-7-methoxy-l,4-benzoxazin-3-one,** DIMBOA.l6 The presence of this allelochemical in plant tissues has been correlated with resistance toward herbivory by the European corn borer *(Ostrinia nubilalis,* Lepidoptera: Pyralidae).^{16–22} Our laboratories have investigated the toxicity and toxicokinetics of hydroxamic acids in corn borer larvae 23,24 and an endoparasitoid 25 of the larvae. In parallel with this work the chemistry of DIMBOA itself has also been investigated, including ita reaction with thiols²⁶ and with amines²⁷ and its decom-

position-rearrangement to MBOA in organic and aqueous solvents²⁸ (Scheme I). We report here the synthesis of

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